

## Automated processes for battery recycling

Sustainability in the electromobility cycle is becoming increasingly important

**Experts estimate that around 3 million tons of used batteries from electric cars will be due for recycling in 2030. This inevitably raises the question of sustainability, as batteries are energy storage devices made from critical raw materials. Festo therefore not only offers modular automation concepts for cell production, the assembly of battery modules and packs and for platform integration, but also for dismantling and recycling or separating the materials.**

After more than 2,000 charging and discharging cycles, i.e. after about 300,000 kilometers driven and after about 8 to 10 years, the batteries of electric cars are hardly profitable anymore. The reason: compared to a new system, the reduced charging capacity of the batteries considerably shortens the range. However, a residual capacity of around 80% gives the batteries a second life, for example as part of a battery farm. With increasing automation of dismantling, the recycling process is becoming more flexible and dynamic, which also means that material is available for recycling more quickly. Festo is driving this development forward with a view to its vision of a sustainable circular economy.

### Automated recycling

However, before used vehicle batteries are recycled, they are removed from the vehicle and used in so-called "battery farms" or stationary storage systems, for example. At the end of a battery's life, however, it must be professionally recycled. The first step is to mechanically dismantle the packs into modules, battery cells and other components - until now a manual, difficult and time-consuming task. Festo already offers modular automation concepts that speed up and simplify this process.

The next step is to separate materials such as metal, plastics and others. However, the focus here is not exclusively on the automation solution. Festo offers suitable process automation products for hydrometallurgical recycling processes in particular. Different process valves are used for gaseous, solid or liquid materials.

### Dismantling systems for modules and packs

Special factory systems are already being planned for these tasks. Festo has already developed and presented its first mechanical modular disassembly system for battery modules and packs. Both handling and gripper systems as well as proven components from Festo's pneumatic and electric automation portfolio are used.

Festo also has its sights set on the future of electromobility: It is involved in research into manufacturing concepts for new types of solid-state batteries. Experts predict that these even more powerful storage systems will replace the current lithium-ion batteries in the coming years.

### Requirements of the new giga-factories for production sites

29. May 2026

Responsible  
according to press  
law:  
Christian Österle



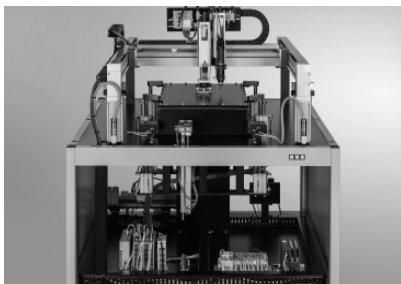
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Large areas, good transport connections, low development costs and a secure and sustainable energy supply are important prerequisites that are usually found far away from urban centers. An important aspect is having enough skilled personnel. The conversion to electromobility will not only create new factories, but also new tasks, fields of activity and job profiles. Employees need to be educated and trained for this.

### Qualification necessary

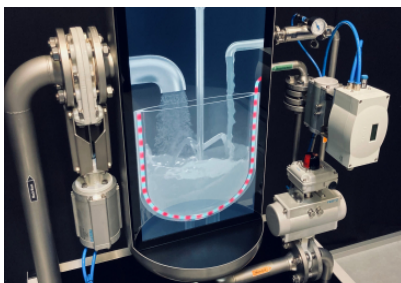
Festo Didactic offers targeted training programs. Here, employees receive the know-how that is needed in highly automated production. The offer includes practical hands-on training in the plants, the establishment of in-house learning factories and digital learning content that can be accessed on the Festo Learning Experience (Festo LX) at any time and from any location - including on the topic of sustainability.

### Press Images



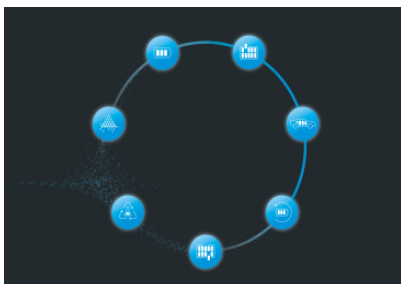
#### Safe disassembly of battery modules

Festo has developed an exemplary mechanical modular disassembly system for battery modules and packs. It uses handling and gripper systems as well as proven components from Festo's pneumatic and electric automation portfolio.



#### Battery recycling

Recover valuable lithium, cobalt, manganese and nickel from used batteries and reuse them for the production of new batteries: Automated recycling processes enable the economical and clean reuse of these rare minerals. Festo has the right ...



#### Circular economy in electromobility

Circular economy in electromobility: Festo therefore not only offers modular automation concepts for cell production, the assembly of battery modules and packs and for platform integration, but also for the dismantling and recycling or ...

### About Festo

Festo is a global player and an independent family-owned company with headquarters in Esslingen am Neckar, Germany. Festo has set standards in industrial automation technology and technical education ever since its establishment, thereby making a contribution to sustainable development of the environment, the economy and society. The company supplies pneumatic and electrical automation technology to 300,000 customers of factory and process automation in over 35 industries. Digitalization, AI and the LifeTech sector with medical technology and laboratory automation are becoming increasingly important. The products and services are available in 176 countries. With about 20,600 employees in over 250 branch offices in around 60 countries worldwide, Festo achieved a turnover of around €3.33 billion in 2025. More than 8% of this turnover is invested in research and development. In this learning company, 1.5 % of turnover is invested in basic and further training. Festo Didactic SE is a leading provider of technical education and training and offers its customers worldwide comprehensive digital and physical learning solutions in the industrial environment.